



SBTI's Lean Offerings:
For innovative companies looking to drive Lean into their business SBTI provides layered training that is designed to work modularly or in combination to build the groundwork for a successful Lean implementation.

Facts about SBTI Lean:

- Fastest Growing Client Base in the Industry
- SBTI Lean Implementation has Averaged Greater than 10X ROI Within the Training Period
- SBTI Lean has been Deployed in the US, Latin America, Europe and Asia
- Multiple Languages for Delivery

Our Clients Say It Best:

- "We just got done doing our 5th wave of Lean Leader... One project eliminated the need for a \$400,000 building expansion that was on the capital plan for next year".

-Rodney Duis, Lean Leader,
Celanese Chemical

Lean Deployment Awareness, Executive and Champion- 1 Day

Learn the Lean Language and benchmark your company against world class Lean deployments. Educate key leaders in Lean concepts, implementation requirements and planning. This training is designed for Executive staff that is considering a Lean deployment and will be involved with the implementation phase of Lean.

Key Topics:

- Lean Concepts & Tools
- Lean Business Impacts
- Lean Implementation Case Studies
- Linkage of Lean & Six Sigma
- Lean Simulation
- Connecting Strategic Plans to Tactical Actions

Lean Tools Awareness Workshop for Process Owners- 2 Days

Provide management staff hands-on experience with Lean tools through multi-cycle simulation. This workshop is great as a kick off session to build program enthusiasm and ensure common understanding of Lean potential benefits.

Key Topics:

- Lean Concepts
- Lean Tools
- Lean Business Impacts
- Lean Implementation Case Studies

Lean Enterprise- 4.5 Days

A multi-cycle simulation will teach the Lean implementation process and core Lean tools. Real world examples are simulated to show how they apply to both administrative and manufacturing processes. The Lean Deployment Roadmap methodologies are covered with more in depth tools training.

Key Topics:

- Lean Opportunity Identification
- Transactional & Operational Lean Tools
- Lean Tools Application
- Workflow Balancing
- Key Tools Knowledge
- Lean Assessment
- Benchmarking Against World Class Deployments

Lean Kaizen- 4.5 Days Implementation w/ 2 Days of Preparation

Kaizen is a focused, accelerated change event in which key process staff spend 4.5 days focused on mapping the current process, mapping the ideal future process and implementing the bulk of the changes required to achieve the ideal future process during the Kaizen time period. Kaizen is outstanding for achieving sustainable short-term wins that build program momentum and deliver measurable business results within 1 week. **SBTI Kaizen results average greater than \$75,000 per event.**



Our Clients Say It Best:

▀ "Originally the cost reduction team felt certain that an integration shift to a Lean culture could be successfully driven internally without the assistance of any outside resources involved. It was not until the introduction and involvement of SBTI that I had the humbling realization that we could not have driven this initiative as efficiently and effectively without the intervention of an experienced and knowledgeable Lean-based training group. Consulting a credible institute that has proven itself in the arena of Lean implementation, such as SBTI, will help to ensure a programs success".

- Andrew Edwards
Cost Reductions Project Manager
OSRAM Sylvania, Inc.
Automotive Lighting Division

▀ "Celanese today is a much leaner and more efficient company than it was three years ago. The worldwide Celanese team of employees is embracing a results-oriented culture that focuses on increasing productivity and growth."

-Dave Weidman, COO
Celanese Chemicals

Lean Leader® - 4 Weeks of Training & Series 1 & 2 Kaizen Events

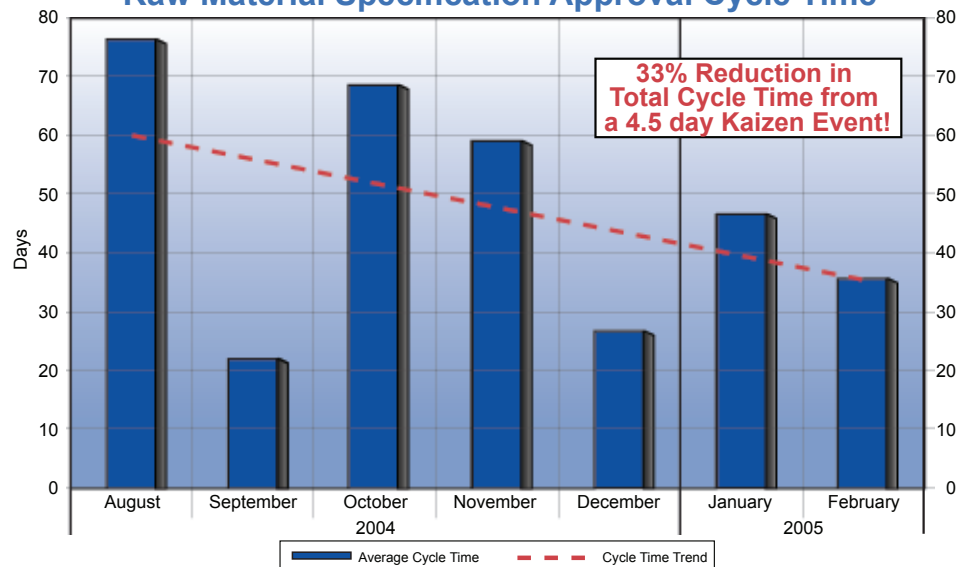
SBTI's Lean Leader® methodology is the most sophisticated in the industry.

Lean Leader® is a high leverage Lean implementation with the distinction of internalizing SBTI's expert skills within your company. Transference is successful due to integrated training of comprehensive Lean tools with hands-on process improvement and Lean implantation planning. Lean Leader® courses typically have a return on investment greater than 10x within the training period.

Designed Curriculum Includes:

- ▀ Advanced Lean Tools Training
- ▀ Assessment, Kaizen Prep, Change Management
- ▀ Kaizen Implementation Series 1 & 2
- ▀ Project Management, Event Facilitation Skills
- ▀ Implementation Design, Management Systems
- ▀ Best Practice Implementation Benchmarking
- ▀ Implementation Mentoring

Raw Material Specification Approval Cycle Time



SBTI Also Offers:

- ▀ Lean Assessment
- ▀ Customized Lean Tools Training (Value Stream Mapping, TPM, OEE, 5S, etc.)
- ▀ Lean Implementation
- ▀ Greenfield Facility Lean Design Layout
- ▀ Strategic Financial Recovery
- ▀ Rationalization and Acquisition Due Diligence

SBTI Lean Clients:

BASF, Ashland Specialty Chemical, Sun Chemical, Ondeo Nalco, CSX, Ecolab, Osram Sylvania, Hanson Brick, Baptist Healthcare South, Tyco International, Maersk, Fisher Scientific, Getzler Henrich, O-Cedar, Andersen Windows